



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3437-3

Job Sheet 176257



Part No: D3437-3

Job Qty: 10 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP: A 05.05.20 New issue KJ/JLM IPP Rev B 06-05-15 Manufactured in House JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/10/18	0.00	0.00	Start Up Waterjet		De 18/04/22
100	Waterjet	10 pcs		5/10/18	0.00	0.25	Waterjet1		De 18/04/22
110	QC	10 pcs		5/10/18	0.00	0.00	QC2 Waterjet-2		De 18/04/22
120	QC	10 pcs		5/10/18	0.00	0.00	QC8-2		JS
130	Small Fab	10 pcs		5/10/18	0.00	0.50	Small Fab-3		JS
140	Brake NC	10 pcs		5/10/18	0.00	0.00	Brake NC 2		
150	QC	10 pcs		5/10/18	0.00	0.00	QC5		EB
160	Packaging	10 pcs		5/10/18	0.00	0.00	Packaging3-1	STO35	MAY 08 2018
170	QC21-SA	10 Ea		5/10/18	0.00	0.00	QC21		

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB
Descriptions: 120 - QC8- Inspect parts - second check
150 - QC5- Inspect part completeness to step on W/O
160 - Identify as per dwg & Stock Location: _____
170 - QC21- Final Inspection - Work Order Release

DAS
21
9-80

MAY 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	1.7200 sf (.172 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	2	152	0

Part Specifications

Specifications could not be found.

Plex 4/19/18 9:03 AM Dart.Gagnon.Michelle

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DART
AEROSPACE

Container No: S063683



Part: D3437-3
Job No: 176257
Serial No/Batch: S063683
Revision:
Inspector:

Date: 04/22/18

